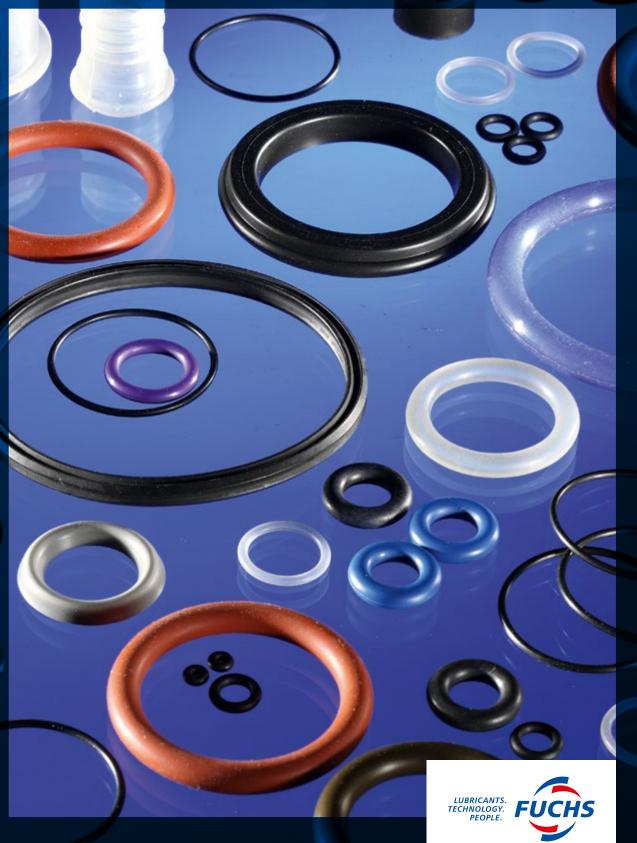


Solid Film Lubricants for elastomer products



MOVING YOUR WORLD

Solid Film Lubricants – the clean solution for your elastomer product



Solid Film Lubricants - clean and flexible

Different lubricants are applied in order to assemble sealings and O-rings easily and without damage. During continuous operation, low friction coefficients and wear protection are required. Conventional lubricants, such as oils or greases, used to meet these requirements. In the past few years, however, dry lubrication with Solid Film Lubricants is substantially gaining in importance in this application field.

The dry alternative

Solid Film Lubricants are sophisticated combinations of solid lubricants and organic or inorganic binders. Different processes may be used for their application. On the components they form a dry separating and lubricating layer in order to reduce friction and wear. Some Solid Film Lubricants may also be coloured using GLEITMO COLOUR products to mark different sealings or other elastomer products. To achieve the best quality, the coating is applied in different process steps. Each step is essential for the result.

Thorough cleaning and plasma activation are pretreatments optimizing the adhesion and durability of the coating. The main application processes are spraying and dipping. Selecting the appropriate process is subject to the component's geometry, the properties of the Solid Film Lubricant, and the requirements on the coating. Subsequent drying and thermosetting results in a touchproof layer. The coated parts can then be stored and assembled without manual lubrication. Solid Film Lubricants are very dirtresistant and provide clean assembly conditions compared to conventional lubricants. Furthermore, their nonstick property allows automated feeding of O-rings without sticking together. Low friction coefficients prevent assembly damage and minimize noise caused, for example, by stick-slip.

Our coating shop

You do not have to coat your parts yourself. Please feel free to ask us for an offer.

Selection guide for your election

| | | GLEITMO 2345V | GLEITMO 980 | GLEITMO SFL 9085 | GLEITMO SFL 9680/ SFL 9680 TF | GLEITMO RLC 3000 | GLEITMO RLC 3100 | GLEITMO RLC 4000 | GLEITMO RLC 4300 |
|-------------------------|-------------------------------|---------------|-------------|------------------|----------------------------------|------------------|------------------|------------------|------------------|
| lubricant | polymer | • | | | | | | | |
| | polysiloxane | | | | • | | | • | |
| | PTFE | | • | • | | • | • | | • |
| | | | | | | | | | |
| binder | organic | | | - | | • | • | | - |
| | inorganic | | - | | - | | | - | |
| | | | | | | | | | |
| | solvent-based | | • | | • | | | | |
| | water-based | • | | • | | | | • | • |
| | | | | | | | | | |
| | hardening temperature [°C] | RT | RT | RT | 100 | 125 | 100 | 100 | RT |
| | | | | | | | | | |
| specialities | available in different colors | | | | | | • | | |
| | media-resistant | | + | + | ++ | + | ++ | ++ | + |
| | | | | | | | | | |
| especially suitable for | EPDM | • | | • | • | • | • | • | • |
| | NBR | • | • | • | • | • | • | • | • |
| | MVQ | | • | | • | | | • | |
| | AEM/ACM | • | | | • | | | | |
| | FKM | | | • | • | | • | • | |
| | | | | | | | | | |
| functionality | facilitation of assembly | ++ | + | ++ | +++ | ++ | ++ | +++ | +++ |
| | dynamic applications | | | + | + | ++ | ++ | + | + |

RT = room temperature

+ good ++ very good +++ excellent

Your Coatings Team will be pleased to advise you on the selection of the ideal lubricant.

Innovative lubricants need Experienced application engineers

Every lubricant change should be preceded by expert consultation on the application in question. Only then the best lubricant system can be selected. Experienced FUCHS engineers will be glad to advise on products for the application in question and also on our full range of lubricants.



Contact:



FUCHS LUBRICANTS GERMANY GmbH Friesenheimer Str. 19 68169 Mannheim/Germany Phone +49 621 3701-0 zentrale-flg@fuchs.com www.fuchs.com/de

The information contained in this product information is based on the experience and expertise of FUCHS LUBRICANTS GERMANY GmbH in the development and manufacturing of lubricants, and represents the current cutting edge. The performance of our products can be influenced by a series of factors, especially the specific use, the method of application, the operational environment, component pretreatment, possible external contamination, etc. For this reason, universally valid statements about the function of our products are not possible. Our products must not be used in aircraft/spacecraft or their components, unless such products are removed before the components are assembled into the aircraft/spacecraft. The information given in this product information represents general, non-binding guidelines. No warranty expressed or implied is given concerning the properties of the product or its suitability for any given application. We therefore recommend that you consult a FUCHS LUBRICANTS GERMANY GmbH application engineer to discuss application conditions and the performance criteria of the products before the product is used. It is the responsibility of the user to test the functional suitability of the product and to use it with the corresponding care. Our products undergo continuous improvement. We therefore retain the right to change our product range, the products and their manufacturing processes as well as all details of our product information sheets at any time and without warning, unless otherwise provided in customer-specific agreements. With the publication of this product information, all previous editions cease to be valid. Any form of reproduction requires express prior written permission from FUCHS LUBRICANTS GERMANY GmbH.